



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-043
Job Sheet 169593



Part No: D4436-043

Job Qty: 4 ea

Part Name: Aft Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A SHEETS 2,4,5 IPP revA 11.10.06 new issue EC verified by:DD IPP REV:B 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/2/18	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	4 pcs		1/2/18	0.00	0.61	Waterjet1		SC
110	QC	4 pcs		1/2/18	0.00	0.00	QC2 Waterjet-3		SC
120	QC	4 pcs		1/2/18	0.00	0.00	QC8-4		PD 17-12-20
130	Brake NC	4 pcs		1/2/18	0.06	0.35	Brake NC 2		SB
140	Small Fab	4 pcs		1/2/18	0.00	0.47	Small Fab-6		PD
150	QC	4 pcs		1/2/18	0.00	0.00	QC5		PD
160	HandFinish	4 pcs		1/2/18	0.00	0.46	HandFinish1		2018/01/09 JSL
170	QC	4 pcs		1/2/18	0.00	0.00	QC7-3		FF
180	Small Fab	4 pcs		1/2/18	0.00	0.47	Small Fab-6		FF DAS
185	QC	4 pcs		1/2/18	0.00	0.00	QC5		38
190	Powdercoat	4 pcs		1/2/18	0.00	0.20	Powdercoat4		BR 18-01-9.
200	QC	4 pcs		1/2/18	0.00	0.00	QC3		FF
202	Small Fab	4 pcs		1/3/18	0.00	0.47	Small Fab-6		FF
205	QC	4 pcs		1/3/18	0.00	0.00	QC5		SB
210	Packaging	4 pcs		1/3/18	0.00	0.00	Packaging3-2		OB
220	QC21-SA	4 Ea		1/3/18	0.00	0.00	QC21		DAS 21 9-00

N 135418.

START: 3:25

OUT: 3:20

FINISH: 3:55.

JAN 10 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	6	307	0	0
180-Small Fab	MS20426AD3	16	100	0	0
	MS21075L08	8	140	0	0
202-Small Fab	D4441-1	6	207	0	0

5018292

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
Job No: 169593 Mfg Date: 12/19/17 Start up Operation D4436-043 Revision: 043 Operation: 043 Change No: 043			PART NO: 043 Revision: 043 Operation: 043 Change No: 043																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		

Root Cause		
Environment ☐	No Re-verification ☐	
Design ☐	Operator ☐	
Doc/Data ☐	Offset/Setup ☐	
Equip/Tooling ☐	Supplier ☐	
Handling/Pre ☐	Training ☐	
Material ☐	Use for Testing ☐	
Internal Transport ☐	Poor Information ☐	
Tribal Knowledge ☐	Rushing ☐	
LOA ☐	Product Improvement ☐	
Substation ☐	Process Improvement ☐	
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	
OTHER : _____		

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DART
 AEROSPACE
S025302

Misaligned/off center

- ☐ Positioned Wrong
- ☐ Outside Dimensions
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Drawing
- ☐ Finish
- ☐ Misread
- ☐ Turning Sequence

